



# ***Panel Presentation***

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Session 6B***

## **Easy Translation of TAR or TUR into Uncertainty**

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# ***Generic Uncertainty Expression***

- **Standard uncertainty for a measurement result from a calibrated measurement device can be generally expressed as**

$$u(y) = \sqrt{u(D_n)^2 + u(C_n)^2}$$

**where**

$u(D_n)$  is the standard uncertainty of the measurement

$u(C_n)$  is the standard uncertainty of the calibration



# ***Showing Next Level of Uncertainty***

- **Expanding this formula to show the next level of uncertainty down the calibration chain gives**

$$\begin{aligned} u(y) &= \sqrt{u(D_n)^2 + u(C_n)^2} \\ &= \sqrt{u(D_n)^2 + \left[ u(D_{n-1})^2 + u(C_{n-1})^2 \right]} \end{aligned}$$

# Assumptions

- Next, assume
  - TAR or TUR  $\geq 4$  at each level of calibration,
  - systems are in place that mitigate the effects of any potential sources of uncertainty not accounted for in the TAR or TUR being used, and
  - the numerator and denominator of the TAR or TUR are approximately known multiples of the associated standard uncertainties
- Example based on ANSI/NCSL Z540.3 TUR

$$\begin{aligned} TUR_{Z540.3} &= \frac{\text{Upper Device Spec.} - \text{Lower Device Spec.}}{\text{Upper 95\% Cal. Unc.} - \text{Lower 95\% Cal. Unc.}} \\ &\approx \frac{6 \cdot u(D_n)}{4 \cdot u(C_n)} = \frac{6}{4} \cdot \frac{u(D_n)}{u(C_n)} \equiv r_k \frac{u(D_n)}{u(C_n)} \end{aligned}$$

use of 6/4 assumes approximate normality

use of  $r_k$  keeps results general



# Relating Uncertainties at Different Levels

$$TUR \geq 4 \quad \Rightarrow \quad r_k \frac{u(D_n)}{u(C_n)} = r_k \frac{u(D_n)}{\sqrt{[u(D_{n-1})^2 + u(C_{n-1})^2]}} \geq 4$$

$$\Rightarrow \quad \frac{r_k^2}{16} u(D_n)^2 \geq [u(D_{n-1})^2 + u(C_{n-1})^2]$$

$$\Rightarrow \quad \frac{r_k^2}{16} u(D_n)^2 - u(D_{n-1})^2 - u(C_{n-1})^2 \geq 0$$

$$\Rightarrow \quad \frac{r_k^2}{16} u(D_n)^2 - u(D_{n-1})^2 \geq 0$$



## ***Put These Expressions Together ...***

$$u(y) = \sqrt{u(D_n)^2 + \left[ u(D_{n-1})^2 + u(C_{n-1})^2 \right]}$$

$$\leq \sqrt{u(D_n)^2 + \left\{ \frac{r_k^2}{16} u(D_n)^2 - u(D_{n-1})^2 \right\} + \left[ u(D_{n-1})^2 + u(C_{n-1})^2 \right]}$$

$$= \sqrt{u(D_n)^2 + \frac{r_k^2}{16} u(D_n)^2 + u(C_{n-1})^2}$$



***... and Just Carry On ...***

$$u(y) \leq \sqrt{u(D_n)^2 + \frac{r_k^2}{16} u(D_n)^2 + u(C_{n-1})^2}$$

$$= \sqrt{u(D_n)^2 + \frac{r_k^2}{16} u(D_n)^2 + \left[ u(D_{n-2})^2 + u(C_{n-2})^2 \right]}$$

$$\leq \sqrt{u(D_n)^2 + \frac{r_k^2}{16} u(D_n)^2 + \left\{ \left( \frac{r_k^2}{16} \right)^2 u(D_n)^2 - u(D_{n-2})^2 \right\} + \left[ u(D_{n-2})^2 + u(C_{n-2})^2 \right]}$$

$$= \sqrt{u(D_n)^2 + \frac{r_k^2}{16} u(D_n)^2 + \left( \frac{r_k^2}{16} \right)^2 u(D_n)^2 + u(C_{n-2})^2}$$



## ***... Until You End Up Here!***

$$u(y) \leq \sqrt{\sum_{i=0}^{n-1} \left(\frac{r_k^2}{16}\right)^i u(D_n)^2}$$

$$\leq \sqrt{\sum_{i=0}^{\infty} \left(\frac{r_k^2}{16}\right)^i u(D_n)^2}$$

$$= \sqrt{\frac{16}{16 - r_k^2}} u(D_n) \text{ if } \frac{r_k^2}{16} < 1$$

**Now we can just use**

$$u(y) = \frac{4(\text{Device Accuracy})}{\sqrt{16 - r_k^2} \sqrt{3}}$$

**for legacy systems with  
TAR or TUR  $\geq 4$ .**

**No further uncertainty  
analysis required!**

**Similar results appear  
to hold for systems  
based on EOPR as well.**